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IN THE ABSTRACT:

Please amend the abstract of the disclosure as follows:

~~To provide a~~ A work fixing device in which the load of the conveyor is not increased ~~without movable electromagnets~~ even when using a fixed magnet. The work fixing device ~~according to the present invention~~ comprises: plurality of plates, on each plate of the plurality of plates a work with a ferromagnetic portion being mounted; a transporter for endlessly connecting and circulating the plurality of plates; at least one machining head provided above the transporter, a magnet fixed to the transporter, the magnet fixing the work, which is transported by the transporter, through magnetic force on each plate of the plurality of plates within a working range of the machining head; and a nonmagnetic clearance holder for separating the magnet and the work from each other at a predetermined interval.